



# Volume Control for the Home.

## Series 411 Patio Door

### FEATURES AND BENEFITS:

#### Double Pane Insulated Glass

for improved thermal performance

#### Fin and Flange removal option

to meet a variety of installation needs

#### Precision-Mitered Frames

with fusion welded corners provide the best possible resistance to air and water infiltration and enhance structural integrity

#### Dual Weep & Drainage System

carries water away from the window while controlling air and dust penetration

#### Multi-Chamber Vinyl Profiles

enhance structural strength, sound absorbency and improve year-round thermal performance

#### Metal Reinforced Interlocks and Lock Stile

with full length pile weather strip provide superior structural strength, peace-of-mind and reduction of air and water infiltration

#### Adjustable, Stainless Steel Ball Bearing Wheel System

rolls on a stainless steel track to enhance durability and ensure smooth, easy sash operation

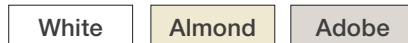
#### Half Fiberglass Screen is standard

#### Equal Sightlines for enhanced viewing and aesthetics

#### Careful Design and Meticulous Heavy-Duty Construction

make this door an excellent choice for a wide variety of residential and light commercial applications

Color options:



(actual colors may vary)



Door Handle  
(inside view)



Door Handle  
(outside view)

Manufacturer reserves the right to substitute components as necessary for continued product improvement.

\* Screens are not meant to restrain a child from falling through an open window.

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## OPTIONS:

### Screen Options:

Heavy Duty Half Screen is optional

### Glass Tint Options:\*



Bronze Grey

\*actual colors may vary



### Exterior Frame Colors:\*



Green Black Bronze Brown Cranberry Red Silver Adobe (Colorado only)

\*actual colors may vary

### Grid Types:



Colonial Prairie (8 Point) 3 Leg Prairie/Perimeter (4 Point)

### Grid Sizes:\*

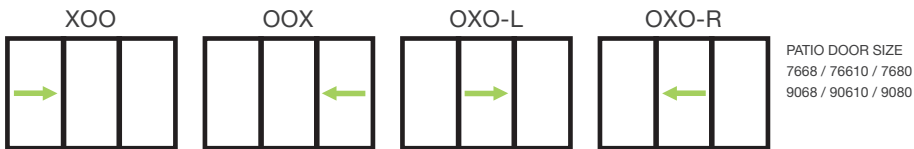
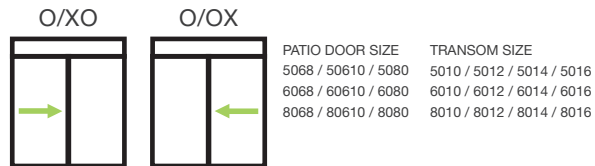


5/8" flat 1" contoured

### Grid Color:

Color Matched

### Patio Door Sizes: (Diagrams shown from Exterior view)



X = Operable panel  
O = Fixed panel

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