



Volume Control for the Home.

Series 411 Patio Door

FEATURES AND BENEFITS:

Double Pane Insulated Glass
for improved thermal performance

Fin removal option
to meet a variety of installation needs

Precision-Mitered Frames
with fusion welded corners provide the best possible resistance to air and water infiltration and enhance structural integrity

Dual Weep & Drainage System
carries water away from the door while controlling air and dust penetration

Multi-Chamber Vinyl Profiles
enhance structural strength, sound absorbency and improve year-round thermal performance

Metal Reinforced Interlocks and Lock Stile with full length pile weather strip provide superior structural strength, peace-of-mind and reduction of air and water infiltration

Adjustable, Stainless Steel Ball Bearing Wheel System rolls on a stainless steel track to enhance durability and ensure smooth, easy sash operation

Half Fiberglass Screen* is standard

Equal Sightlines for enhanced viewing and aesthetics

Careful Design and Meticulous Heavy-Duty Construction

make this door an excellent choice for a wide variety of residential and light commercial applications



Door Handle
Multi-point lock option is available (outside view)



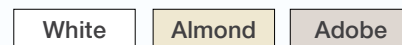
Door Handle
(inside view)



Series 411 Patio Door Acoustic Performance:

Glazing Configuration	STC #	OITC #
1/8 - 1/8	STC 28	OITC 23
1/8 - 3/16	STC 32	OITC 26
1/4 - 3/16	STC 33	OITC 27
Laminate - 3/16	STC 34	OITC 28
Laminate - Laminate	STC 35	OITC 29

Color options:



(actual colors may vary)

Manufacturer reserves the right to substitute components as necessary for continued product improvement.

* Screens are not meant to restrain a child from falling through an open window or door.

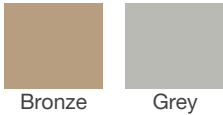
Series 411 Patio Door

OPTIONS:

Screen Options:

Heavy Duty Half Screen is optional

Glass Tint Options:



*actual colors may vary

Bronze

Grey



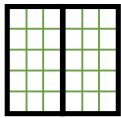
Exterior Frame Colors:

Various exterior paint options are available.
Contact us for details.

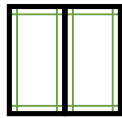
Lock Option:

Optional
Multi-point lock

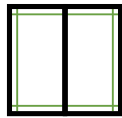
Grid Patterns:



Colonial

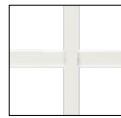


Prairie
(8 Point)



3 Leg Prairie/
Perimeter
(4 Point)

Grid Styles:



5/8" flat



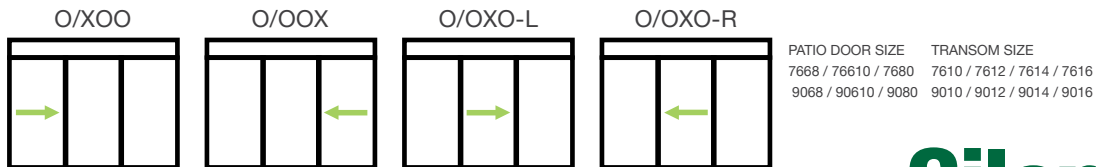
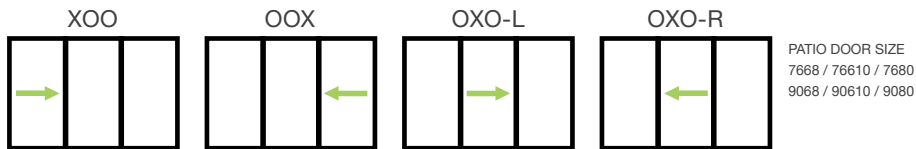
1" contoured

Grid Color:

Color Matched

* Printing process may affect color shown. Please refer to actual window sample when selecting color.

Patio Door Sizes & Configurations: (Diagrams shown from Exterior view)



X = Operable panel
O = Fixed panel

Silent Guard
Noise Reducing Windows
www.silent-guard.com